

DUAL HEAD PUMP DRIVEN FILTRATION SYSTEM**ABSTRACT OF THE DISCLOSURE**

Improvements in product water throughput from a reverse osmosis (RO) membrane
5 achieved by thinner feed spacers in the RO element (22), enhanced recovery (ratio of permeate
to feed), pressure recovery of the retentate fluid pressure opposing the feed water pressure, and
fluid pulsing of the RO element feed stream. These features are preferably combined to optimize
the performance and cost per unit volume of water produced. The system of the invention
preferably comprises a dual head reciprocating pump (20), an RO element (22) with a housing,
10 and a differential pressure activated ("DPA") valve (24). The DPA valve (24), in combination with
offsetting fluid pressures on the two pump heads (28, 30), generate energy recovery. The
frequency and amplitude of the reciprocating pump (20) create a pulse wave in the RO
element (22) that improves permeate quality and throughput. A control system preferably
monitors system parameters to optimize the reciprocating pump (20) speed and amplitude to tune
15 the optimal frequency and amplitude required for maximum throughput and permeate quality from
any given RO element (22) configuration.